

Work Order ID 74655

Wednesday, October 05, 2011 7:36:42 AM



Page 1

Item ID: D3807-3

Accept



Setup Start



Revision ID:

Item Name: Gasket

Stop



Start Date: 10/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 10/7/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

MF

Date:

11-10-5

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3807

Rev A

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3807

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

B11-10-11

8

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

B11-10-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Page 2

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Revision ID:

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Item Name: Gasket

Start Date: 10/5/2011 Start Qty: 4.00

Cust Item ID:

Required Date: 10/7/2011 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

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Picklist Print

Wednesday, October 05, 2011 7:36:39 AM

Page 1

Work Order ID: 74655

Parent Item: D3807-3

Parent Item Name: Gasket



Start Date: 10/5/2011

Required Date: 10/7/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec IPP REV:B
10.12.08 PER REV.A DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 		Purchased	No			100	sf	636.8500	2.125	9.444444			
NEOPRENE SHEET 0.063													

B11-10-11

Location	Loc Qty	Loc Code
MAT052	636.85	
117295	55.68	
118026	127.87	
118663	73.3	
119130	380	

119130

8

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D3807-1 GASKET

D3807-3 GASKET

D3807-5 GASKET

D3807-7 GASKET

RELEASED
09-03-03
per ECN 09-538

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
D3807-1 = 0.32 lbs
D3807-3 = 0.36 lbs
D3807-5 = 0.32 lbs
D3807-7 = 0.33 lbs

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN	VP		
DRAWN	JS		
CHECKED	JS		
MFG. APPR.	JS		
APPROVED	JS		
DE APPR.	JS		
DATE	08.11.21		
DART AEROSPACE USA, INC.		REV. A	
PORT HADLOCK, WA		SHEET 1 OF 3	
DRAWING NO. D3807		TITLE GASKET	
SCALE NTS		COPYRIGHT © 2008 BY DART AEROSPACE USA, INC.	
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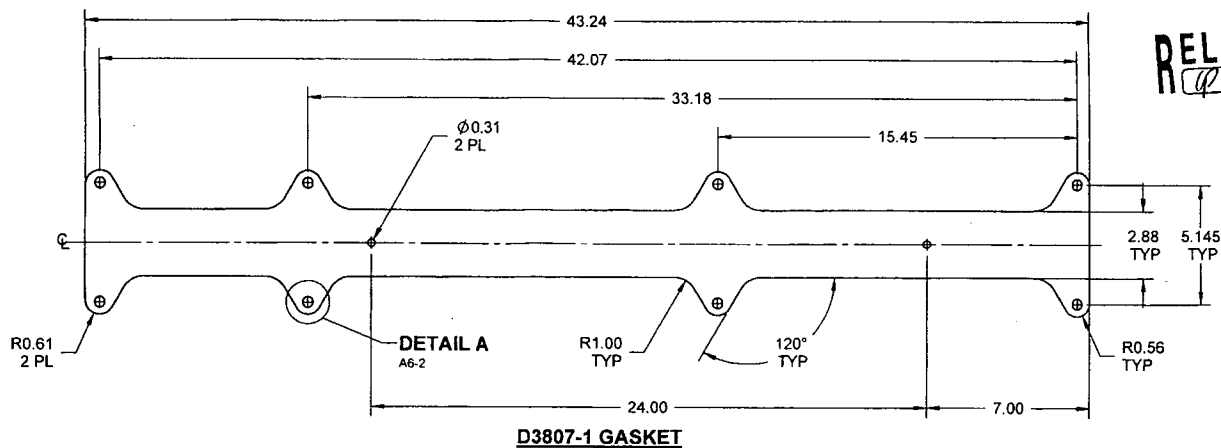
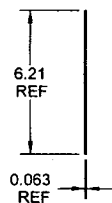
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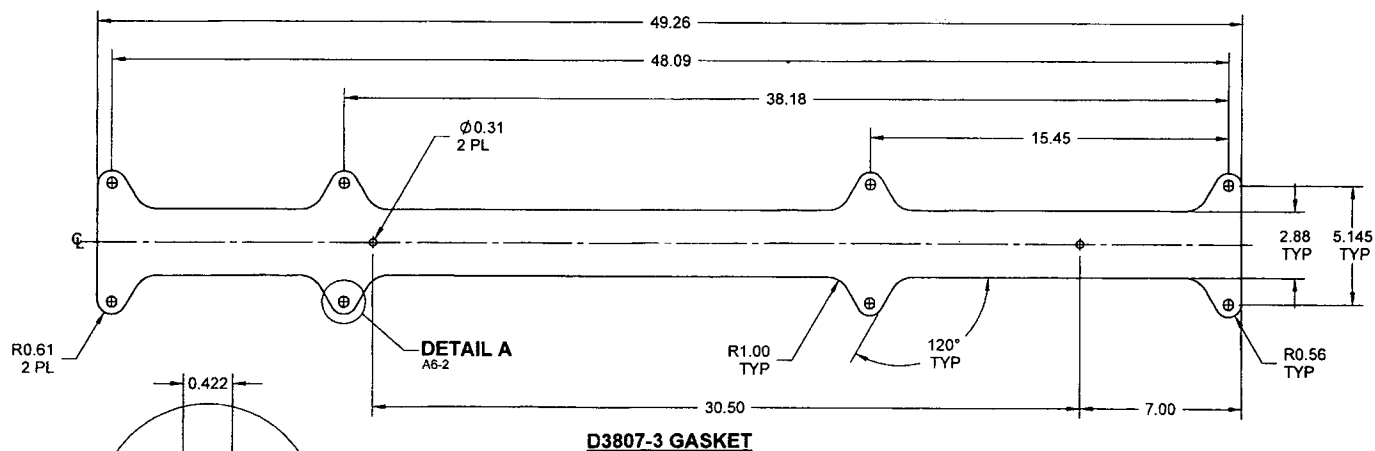
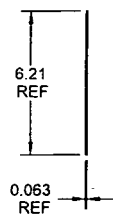
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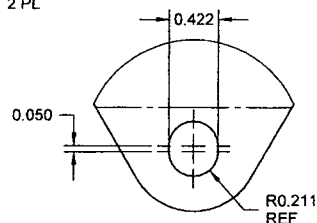
RELEASED
09.03.07



D3807-1 GASKET



D3807-3 GASKET



DETAIL A: SLOT DETAIL
TYP
B5-2
C5-2
B5-3
C5-3

DESIGN	lp	DART AEROSPACE USA, INC.	
DRAWN	lp	PORT HADLOCK, WA	
CHECKED	7.5	DRAWING NO.	REV. A
MFG. APPR.	DS	D3807	SHEET 2 OF 3
APPROVED	42	TITLE	SCALE
DE APPR.	42	GASKET	NTS
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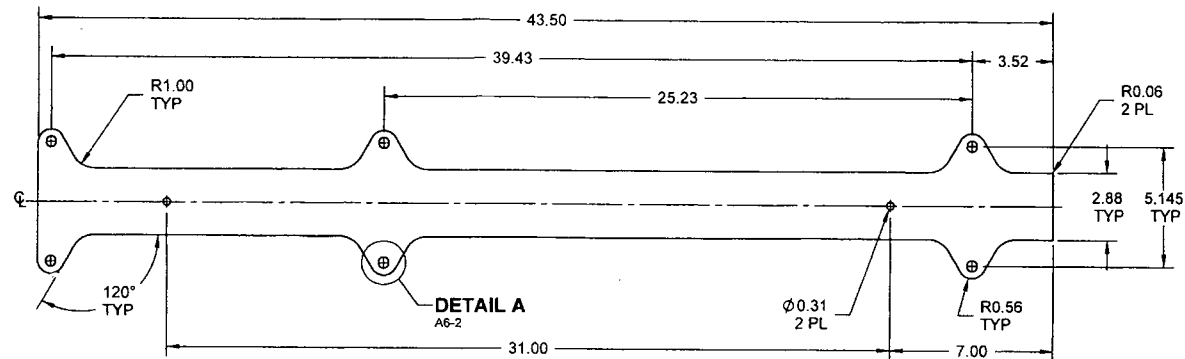
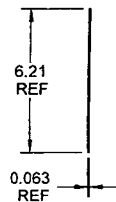
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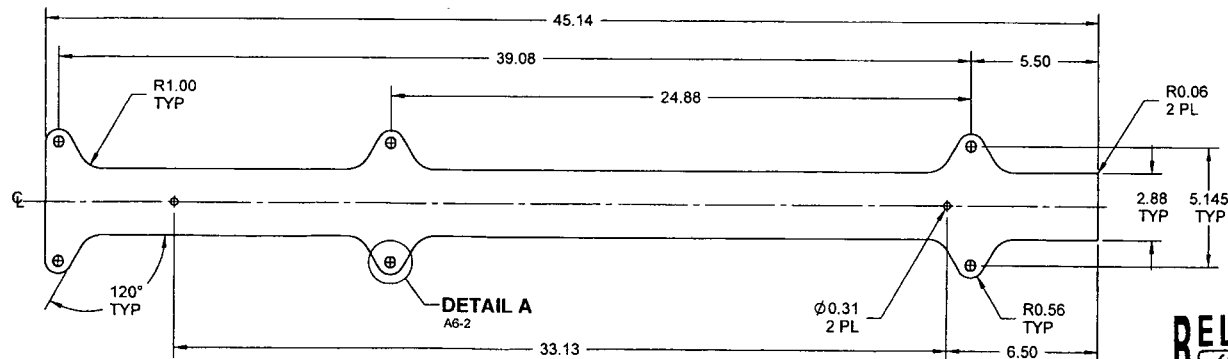
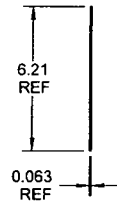
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D3807-5 GASKET



D3807-7 GASKET

RELEASED
09.03.55

DESIGN	JP	DART AEROSPACE USA, INC.	
DRAWN	JS	PORT HADLOCK, WA	
CHECKED	JS	DRAWING NO. D3807	REV. A
MFG. APPR.	JS	SHEET 3 OF 3	
APPROVED	JS	TITLE	SCALE
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